

Work Order ID 119076

May-08-14 7:39:47 AM

119076

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Item ID: D4653-041

D4653-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

B119076

Stop ***NS2***

Item Name: Vent Manifold Assembly

Start Date: 5/08/14 Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/15/14 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: *h*

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4653	REV A								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				<u>6</u>			<u>FF</u> <u>14-06-23</u>
Packaging									
170		0.00							
170									
Small Fab	Memo	0.00				<u>6</u>			<u>FF</u> <u>14-06-23</u>
Small Fab	INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG								
	BATCH #: <u>M110340</u>								
180	QC5- Inspect part completeness to step on W/O	0.00							
180									
QC	Memo	0.00				<u>6</u>			
Quality Control									

DAS

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Run	Start	*NR1*
	Stop	*NR2*

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Picklist Print

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Work Order ID: 119076

119076

Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Required Date: 5/15/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	24.0000	1	6			
D4653-3									**				
Collar													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA 117662	24	
114704	24	

D4653-045		Manufactured	No			170	Each	8.0000	2	12			
D4653-045									**				
Fitting Assembly													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST117 118949	8	
114665	8	

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FF 14-06-23

FF 14-06-23